Qty:

20 Um:

Each

Date:

Thursday, 3/8/2007 12:36:55 PM

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: LABEL

: D2258200

: 3/15/2007

: N/A

: B1

D2258 REV B1

Customer

: CU-DAR001 Dart Helicopters Services

Type

Job Number : 31104

Estimate Number

P.O. Number This Issue

Previous Run

: 3/8/2007

S.O. No. : N/A

Prsht Rev. First Issue

: 28312

Written By Checked & Approved By

Comment

: PURCHASED PARTS

Reformat; Clarify Step 2KJ/RF : Est: B 04.04.15

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: **PURCHASING**



Comment: PURCHASING C207/03/12

Issue P/O: _3277 Make D2258-200 read 200lb / 91kg as per Dwg D2258

Material: Red letters (1.00" min height) with adhesive backManufacture from 3M 7mil masking film #8522CP

or Avery IPM #2031

Material release note is required

2.0

3.0

D2258200P

Weight Placard 200lb



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

20.0000 Each(s)





PACKAGING RESOURCE #1



PACKAGING 1

Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage

Ensure material release note is attached

QC6 4.0



Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Dart Aerospace Ltd

W/O:			WORK ORDER O	CHANGES				
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		DAD #•	Fault Catagory	NCD: Vo	NA DO	A. C	Data: 6	ala lis

Part No: _	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: MB/IS
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		EP Description of NC Section A		Corrective Action Section B			Approval	Approval
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	- Verification Section C	Chief Eng	QC Inspector
								
								•

NOTE: Date & initial all entries

Date: ∘Uεer: Thursday, 3/8/2007 12:36:56 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL

Job Number: 31104

Part Number: D2258200

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE







Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

sto

. .



U 87.03.19

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PRO	CEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Category:	NCR: Yes	No DQ	 A :	Date:	

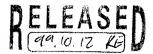
					QA: N/C	C Closed:	Date:	
NCR:			WORK ORE	DER NON-CONFORMANO	CE (NCR)			**************************************
		Description of NC		Corrective Action Section B		Verification	Annroval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
					r			
			2					
					- 4.	2		

NOTE: Date & initial all entries





	DESIGN DRAWN BY B WILLIAMS K HAND		DART AEROSPACE L'I VICTORIA INTERNATIONAL AIRPORT, CANV	_
i	CHECKED	APPROVED	DRAWING NO.	REV. B
	Bu	(V)	D2258 sł	HEET 1 OF 1
	DATE	7	TITLE	SCALE
	95.11.29		UTILITY BASKET PLACKARD	1:1
	A	94.07.28	NEW ISSUE	
	В	95-11-29	ADDED NOTE	
	Bi at I	03.08.18	ADDED 02258-160	



1" RED LETTERS ADHESIVE BACK

MAXIMUM DISTRIBUTED LOAD XXX lb/ XXX kg

EXAMPLE

PART #	LOAD				
D2258-132 D2258-200 D2258-220 D2258-160	132 lb/60 kg 200 lb/91 kg 220 lb/100 kg				

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY

PRODUCT DATA BULLETIN



Product Data Bulletin: A5-O

Avery Graphics™ A5 Opaque 5-year INTERMEDIATE calendered vinyl film

Dated: 10/3/02

Description:

Avery GraphicsTM A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)**
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.

Typical Adhesion Values: 180° Peels

Substrate 5.1 lbs/in 4.4 lbs/in Stainless Steel 5.3 lbs/in 4.7 lbs/in Glass

NOTE: Tested per ASTMD 1000. Always pre-test your specific substrate prior to actual application.

Reflectivity: NA

Typical Gloss*: 70 at 60°

Avery Graphics™ A5 Opaque page 1 of 2 Answertine: 800-443-9380 Signage.averygraphics.com